

Material - ASTM A732 2Q

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A732 / A7323M Casting, Investment, Carbon and Low Alloy Steel for General Application Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.250 - 0.350		
Silicon	Si %	0.200 - 1.000		
Manganese	Mn %	0.700 - 1.000		
Phosphorus	P %	0.040 max.	Annealing or Normalising or Hardening + Tempering	
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.350 max.		
Nickel	Ni %	0.500 max.		
Copper	Cu %	0.500 max.		
Tungsten	W %	0.100 max.	Mechanical Properties	
Other	Ot %	1.000 max.	Tensile Strength in Mpa	586 min.
Iron	Fe %	Balance	Yield Strength in Mpa	414 min.
-	-	-	Elongation in %	10 min.
-	-	_	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-		Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
1030	AISI	USA	Forging, Bar, Wire, and Shape	
J03011	UNS	USA	Casting	
1.1811	WN	Germany	Casting	
161-480	BS	British	Casting	
1.5408	EN	European Union	Rod, Bars, Wire and Extrusion	
SCPL1	JIS	Japan	Casting	
A732 2A	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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